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Checklist for adding a new pool of clients:

identity your new target
Get to know as much as you can about the market or segment
Don't go too far too far out of your comfort zone
Analyze what services your staff can realisically provide
Identify centers of influence
Make referrals a priority
Have a business development process in place
Follow up every contact
Offer your services as a subject matter expert
Join local charities in a new market
Get to know local business reporters
Consider buying a firm to break into a new market
Review your website
Use LinkedIn
Offer free educational events
Solicit testimonials from clients